Auto Klene Pine Disinfectant

Auto Klene Solutions

Chemwatch: **5199-17** Version No: **2.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 10/12/2015 Print Date: 05/04/2016 Initial Date: Not Available S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier Product name Auto Klene Pine Disinfectant Not Available Synonyms Other means of Not Available identification Relevant identified uses of the substance or mixture and uses advised against Use according to manufacturer's directions. Relevant identified uses As a commercial grade disinfectant. Details of the supplier of the safety data sheet Registered company name Auto Klene Solutions Address 1/83 Merrindale Drive VIC Croydon 3136 Australia Telephone +61 3 8761 1900 +61 3 8761 1955 Fax Website https://www.autoklene.com/msds/

Emergency telephone number

	· · ·	
	Association / Organisation	Not Available
	Emergency telephone numbers	131 126 (Poisons Information Centre)
C	Other emergency telephone numbers	0408 406 968 (Mark Adams mobile)

SECTION 2 HAZARDS IDENTIFICATION

Email

Not Available

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	0		0 = Minimum
Body Contact	2		1 = Low 2 = Moderate
Reactivity	0		3 = High
Chronic	0		4 = Extreme

Poisons Schedule Not Applicable		
Classification [1]	Eye Irritation Category 2A, Acute Aquatic Hazard Category 3	
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI		

Label elements

GHS label elements



SIGNAL WORD	WARNING

Hazard statement(s)

nazara statement(s)		
H319	Causes serious eye irritation.	
H402	Harmful to aquatic life	

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P273 Avoid release to the environment.		
P280	P280 Wear protective gloves/protective clothing/eye protection/face protection.	
Precautionary statement(s) Response		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	

Precautionary statement(s) Storage

P337+P313

Not Applicable

Precautionary statement(s) Disposal

P501

Dispose of contents/container in accordance with local regulations.

If eye irritation persists: Get medical advice/attention.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
68424-85-1	1.5	benzyl C12-16-alkyldimethylammonium chloride
39587-22-9	1-10	nonyl alcohol, ethoxylated
Not Available	1-10	perfume
Not Available	<1	dye
7732-18-5	>60	water

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	 If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. If poisoning occurs, contact a doctor or Poisons Information Centre.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances.

In such an event consider: ► foam.

- dry chemical powder.
- carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	ompatibility None known.		
Advice for firefighters	advice for firefighters		
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. 		

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Fire/Explosion Hazard

- ▶ The material is not readily combustible under normal conditions.
- ▶ However, it will break down under fire conditions and the organic component may burn.
- ▶ Not considered to be a significant fire risk.
- Heat may cause expansion or decomposition with violent rupture of containers.
- ▶ Decomposes on heating and may produce toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.

Decomposes on heating and produces toxic fumes of; carbon dioxide (CO2) hydrogen chloride phosgene nitrogen oxides (NOx) other pyrolysis products typical of burning organic materialMay emit poisonous fumes. May emit corrosive fumes.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills

- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- ▶ Control personal contact with the substance, by using protective equipment.
- · Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- ▶ Place in a suitable, labelled container for waste disposal.

Major Spills

Moderate hazard.

- ► Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
 - Prevent, by any means available, spillage from entering drains or water course.
 - Stop leak if safe to do so.
 - ► Contain spill with sand, earth or vermiculite.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Safe handling

Precautions for safe handling

- ▶ DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
 Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- ▶ DO NOT enter confined spaces until atmosphere has been checked.
- ▶ DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.

Other information

- Store in original containers.
- Keep containers securely sealed.Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

- ► Polyethylene or polypropylene container.
- Packing as recommended by manufacturer.
- ► Check all containers are clearly labelled and free from leaks.

Storage incompatibility

▶ Avoid reaction with oxidising agents

Avoid Sodium or Calcium Hypochlorite. Reaction with peroxides may result in violent decomposition.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

LINEROENOT LIMITO					
Ingredient	Material name		TEEL-1	TEEL-2	TEEL-3
benzyl C12-16- alkyldimethylammonium chloride	Quaternary ammonium compounds, benzyl-C12-C16-alkyldimethyl, chlorides		1.3 mg/m3	14 mg/m3	84 mg/m3
Ingredient	Original IDLH	Revised IDLH			
benzyl C12-16- alkyldimethylammonium	Not Available	Not Available			

Ingredient	Original IDLH	Revised IDLH
benzyl C12-16- alkyldimethylammonium chloride	Not Available	Not Available
nonyl alcohol, ethoxylated	Not Available	Not Available
perfume	Not Available	Not Available
dye	Not Available	Not Available
water	Not Available	Not Available

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Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Personal protection





The basic types of engineering controls are:







- ► Safety glasses with side shields
- Chemical goggles

Eye and face protection

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.

Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior

Hands/feet protection

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- ▶ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

Body protection

See Other protection below

Other protection

- Overalls. P.V.C. apron.
- Barrier cream
- Skin cleansing cream.
- ▶ Eye wash unit

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

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Material	СРІ
BUTYL	С
NATURAL RUBBER	С
NEOPRENE	С
PVA	С
VITON	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation.

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

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Information on basic physical and chemical properties

Appearance	Clear green liquid with a distinct pine odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	0.96-1.00
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	6.5-7.5	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	~100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	97-98
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Not normally a hazard due to non-volatile nature of product		
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.		
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Eye			
Chronic	Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.		
Auto Klene Pine	TOXICITY	IRRITATION	
Disinfectant	Not Available	Not Available	
benzyl C12-16-	TOXICITY	IRRITATION	
alkyldimethylammonium chloride	Oral (rat) LD50: 426 mg/kgd ^[2]	Nil reported	
		Skin (rabbit): 25 mg SEVERE	
nonvil alaahal athavulated	TOXICITY	IRRITATION	
nonyl alcohol, ethoxylated	Not Available	Not Available	

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	TOXICITY	IRRITATION	
water	Oral (rat) LD50: >90000 mg/kg ^[2]	Not Available	
Legend:	Value obtained from Europe ECHA Registered Substance extracted from RTECS - Register of Toxic Effect of chemical		from manufacturer's SDS. Unless otherwise specified data
BENZYL C12-16- ALKYLDIMETHYLAMMONIUM CHLORIDE	respiratory tract have not been examined in this respect. M just as mucous plays an important role in protecting the g genotoxic events in vivo in the respiratory system, compari or nocturnal conditions, and with the human urinary bladde exposures to low pH in vivo differ from exposures in vitro ir perturbation of intracellular homeostasis may be maintaine Fatty Nitrogen-Derived Cationics (FND Cationics) have mi also is associated with low toxicity. They are unlikely to cau. Asthma-like symptoms may continue for months or even ye reactive airways dysfunction syndrome (RADS) which car diagnosis of RADS include the absence of preceding resp within minutes to hours of a documented exposure to the inbronchial hyperreactivity on methacholine challenge testing	flucous secretion may protect the cell astric epithelium from its auto-secret son should be made with the human ir, in which the pH of urine can range in that, in vivo, only a portion of the cell did more readily than in vitro. In the cell of more readily than in vitro, in the cell of more readily than in vitro, in the cell of more readily than in vitro, in the cell of the ce	range is subjected to the adverse conditions, so that may be acutely lethal at very high doses. Repeated exposure ause birth defects or development of the unborn. ases. This may be due to a non-allergenic condition known as wels of highly irritating compound. Key criteria for the idual, with abrupt onset of persistent asthma-like symptoms in spirometry, with the presence of moderate to severe inflammation, without eosinophilia, have also been included in frequent disorder with rates related to the concentration of a disorder that occurs as result of exposure due to high after exposure ceases. The disorder is characterised by excitive, classified as "harmful in contact with skin and on kin and eye irritation with possible deterioration of vision, etc., foetal or developmental abnormality.
NONYL ALCOHOL, ETHOXYLATED	Both laboratory and animal testing has shown that there is no evidence for alcohol ethoxylates (AEs) causing genetic damage, mutations or cancer. No adverse reproductive or developmental effects were observed. No significant acute toxicological data identified in literature search.		
Auto Klene Pine Disinfectant & WATER	No significant acute toxicological data identified in literature search		
Acute Terrisita	0	Corolnogoulaite	
Acute Toxicity	_	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	~	STOT - Single Exposure	0
Respiratory or Skin sensitisation	\otimes	STOT - Repeated Exposure	0

Aspiration Hazard Legend:

0

X − Data available but does not fill the criteria for classification
 ✓ − Data required to make classification available

Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Mutagenicity

0

Toxicity

Value	Source
0.25mg/L	4
0.0059mg/L	4
0.037mg/L	4
0.67mg/L	4
0.28mg/L	4
199.179mg/L	3
8768.874mg/L	3
897.520mg/L	3

(Japan) Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

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Harmful to aquatic organisms.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
water	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
water	LOW (LogKOW = -1.38)

Mobility in soil

Ingredient	Mobility
water	LOW (KOC = 14.3)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- Reuse
- ▶ Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- Product / Packaging
 disposal

 Note that properties of a material may change in use, and recycling or reuse may not provide in the properties of a material may change in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use, and recycling or reuse may not provide in use and recycling or r
 - ▶ It may be necessary to collect all wash water for treatment before disposal.
 - ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
 - Where in doubt contact the responsible authority.
 - Recycle wherever possible
 - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility
 can be identified.
 - ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or incineration in a licenced apparatus (after admixture with suitable combustible material).
 - ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

BENZYL C12-16-ALKYLDIMETHYLAMMONIUM CHLORIDE(68424-85-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

NONYL ALCOHOL, ETHOXYLATED(39587-22-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

WATER(7732-18-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Υ
Canada - NDSL	N (benzyl C12-16-alkyldimethylammonium chloride; water; nonyl alcohol, ethoxylated)
China - IECSC	Υ

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Europe - EINEC / ELINCS / NLP	N (nonyl alcohol, ethoxylated)
Japan - ENCS	N (benzyl C12-16-alkyldimethylammonium chloride; water; nonyl alcohol, ethoxylated)
Korea - KECI	N (nonyl alcohol, ethoxylated)
New Zealand - NZIoC	Y
Philippines - PICCS	N (nonyl alcohol, ethoxylated)
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at: www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.